

ITEM	ACTIVITY	HAZARD	RISK LEVEL	CONTROL MEASURES – RISK MANAGEMENT	CONTROLLED RISK RATING	RESPONSIBILITY			
	(Identify applicable hazards associated with the project)	(Identify associated risks to organisation)	(H, M & L)	(Identify key control measures)					
1.0 Ge	1.0 General								
1.1	-								
2.0 Pu	blic Relations								
2.1	Identified in SEP (Stakeholders	Engagement Plan)							
3.0 Ge	neral Health								
3.1	Inclement weather	No suitable clothing available.	MEDIUM	Contractor / sub-contractor to supply, team leader to ensure it is worn.	LOW	To be defined (TBD) in HSE Plan during construction			
3.2	Emergency Incident	Serious injury	HIGH	Familiarity with Emergency Response Plan (EMRP). Follow EMRP	LOW	Ditto			
4.0 Ve	hicle & Related Hazards								
4.1	Vehicles / Drivers	Road traffic accident	HIGH	Defensive driving skills / pedestrian awareness. Use approved drivers.	MEDIUM	Ditto			
4.2	Vehicle Road Worthiness	Poor vehicle condition	HIGH	Vehicles to be maintained to Turkish standards. Conduct and record pre-survey vehicle inspection and morning roadworthiness inspection. Use approved drivers	LOW	Ditto			
4.3	Road traffic accident	Injury to personnel, Insurance liability, reputation	HIGH	Defensive driving skills, approved drivers.	LOW	Ditto			
4.4	Driver fatigue	Driver error leading to accident.	MEDIUM	As per road to better driving, ensure adequate driver rest periods. Driver hours in accord. With Turkish legislation	LOW	Ditto			
4.5	Night driving	Other drivers / road traffic accident, serious injury	HIGH	Defensive driving skills / pedestrian awareness. Use approved drivers and reduce driver hours	LOW	Ditto			
5.0 Me	edical & Environmental – Physi	cal Hazards - Climatic							
	Work in extreme of temperatures:	Sunburns; Heat Rash, Fatigue, Cramps, Exhaustion (shock), and heat Stroke (coma)	MEDIUM	Bottled / Wholesome water					
5.1	heat and humidity	Dehydration		Make available fluid, salts replacements (electrolytes) and first aid	LOW	Ditto			
		Urinary calculi, renal colic		Insulated tents/shelter work schedules, plan heavy work					
5.2	Work in extreme of temperatures:	Frostbites, frostnips, chilblains, hypothermia: (lack of muscular coordination and mental confusion).	HIGH in winter Altitude, and / or if accidental immersion	Appropriate pre-employment physical check	LOW	Ditto			
	Cold	Project Medical Manager / Doctor to clarify drug / alcohol regime	in cold waters, and / or exposed to	Alcohol and drug abuse policy and control will prevent and reduce the risk					
			wind chill	Wet / Dry Camp issues					



				Random Alcohol / Drug		
				testing Appropriate clothing / cold		
				Wind insulation		
6.0 Ps	ychological Factors					
6.1	Unskilled Employees	Lack of training, literacy, Co-ordination of personnel. Screening of personnel. Union engagement. Company Reputation	HIGH	HR Screening processes, pre- employment, competence screening, certifications for plant, equipment. Skill Training/Training, Induction Training, Toolbox talks	LOW	Ditto
6.2	Social Issues – Reaction to Change. Negative personal issue	Cultural problems within camp. Religious issues, ethnics etc	HIGH	Selection of employees. Camp management Plan. Cultural awareness, planning of facilities, segregation of personnel	LOW	Ditto
7.0 Fo	od, Water supply and Sanitatio	n situation				
	Diet/Catering in the areas	Food borne infectious diseases, essentially gastrointestinal diseases (see biologic hazards) due to bacteria, protozoa, viruses and parasites		Health education and training of food handlers		
7.1	Food sanitation practices Butchered and uncontrolled meat management	Food poisoning Decrease in active workforce Work stoppage Medevacs	HIGH	Food handlers stringent and specific pre-employment physical Food quality, food conservation, catering facilities based on international standards Control of meat quality Accurate diagnosis (lab capabilities)	MEDIUM	Ditto
7.2	Water supply Potential cross contamination of water from damaged water and sewerage pipes. Minimal water treatment.	Waterborne infectious diseases, essentially gastrointestinal diseases (see biologic hazards) due to bacteria, protozoa, viruses and parasites Waterborne diseases may lead to a decrease in active workforce, work stoppage, medivacs	HIGH	In-house water treatment if necessary, Periodic water quality monitoring Only Portable water, water tankers or water treated inhouse and recognised as safe for drinking Label all Drinking Water sources and those that are not fit for drinking	LOW	Ditto
7.3	Hygiene and sanitation, sewerage Low hygiene level Poor sanitary conditions.	Infectious diseases Food and water borne diseases	HIGH	Hygiene and sanitation surveillance and periodic inspections Proper disposal. Camp Management Line Crew Portable Toilets and sanitation teams	LOW	Ditto
8.0 Bio	ological hazards					
8.1	Biologic contaminants: bacteria, viruses, protozoan,	Communicable diseases (food and	HIGH	Education (information, instruction & training)	LOW	Ditto



	parasites (transmitted through food, water, vectors, body fluids, air and direct or indirect contact). Legionella.	water borne diseases, vector borne diseases, body fluid transmitted diseases, airborne diseases) Legionellosis: Pontiac fever and flu-like		Sanitation, immunisation, hygiene, food handling Testing capabilities (whether internally or externally – i.e., laboratory Qualified paramedics / First Aiders. Appropriate medical response, medical assessment.		
8.2	Air-born diseases	fever (Airborne contamination from hot or cold water sources) Respiratory infections, flu, haemophilus influenza	MEDIUM	Water should be periodically tested for Legionella Maintenance of water systems and appropriate biocides	LOW	Ditto
	Food and Water born diseases Transmission: primarily ingestion of causative agent(s) in contaminated food or water. (feco-oral)	Diarrhoeal diseases and dysentery		Personal hygiene, proper hand washing, bottle water, only use running drinkable water to wash fruits and vegetables, pasteurise milk and dairy products, proper sanitation		
	Bacterial agents: Escherichia coli, Campylobacter, Aeromonas, non-cholera vibrio, Shigella species, Salmonella species, Pleisomonas, Staphylococcus, Pseudomonas.	Infectious diseases: Typhoid and Paratyphoid, HAV, HEV, Cholera,		Epidemiology investigation		
8.3	Protozoan: Entamoeba histolytica, Giardia lamblia, Balantidium coli, and Cryptosporidium,. Viruses: rotaviruses, norwalk virus.	Anthrax, Poliomyelitis, Botulism, Leptospirosis, Listeriosis, Brucellosis, Echinicoccosis	HIGH	Isolation ward	LOW	Ditto
	All are focally endemic.			Hygiene and sanitation inspections, supervision of food handlers' sanitary practices, food safety program, and food handlers screening; Eviction and treatment of carriers Vectors control, Training.		
				Testing regime-pre employment		
	<u>Vector borne diseases</u>	Mosquito borne diseases: Malaria, west-Nile fever, west- Nile encephalitis		Education, correct clothing, insect repellents		
	Mosquitoes (aedes aegypti),	Phlebotomus: leishmaniasis		Vector control (fogging).		
8.4	phlebotomus, house flies, ticks, mite, fleas (Xenopsylla cheopis) and bed bugs. which act as a reservoir or as a vector in their transmission.	Tick borne diseases: encephalitis (CEE)	HIGH	Mosquito nets	LOW	Ditto
	The disease agent could be parasitic, bacterial or viral.	Louse borne diseases: Relapsing fever, louse borne Typhus fever, and trench fever		Accommodations impervious to vectors.		
		Not endemic in winter Hot Areas of risk		Housekeeping regime. Water Course Management		
8.5	Other infectious diseases	(ROW) Tuberculosis	MEDIUM	Strategy. Inoculation.	LOW	Ditto
5.5	This infectious diseases	. abel ealosis	LIEDION	Inoculation	2011	Dicco



	Communicable diseases Endemic diseases Cosmopolitan diseases (may cause epidemic)	West-Nile fever and encephalitis, typhus fever, diphteria, anthrax, poliomyelitis, tetanus, botulism Acute respiratory infections, streptococcal, staphylococcal, pneumococcal diseases. Anthrax		Training Education Health Care ERP / Quarantine Medical Assessment		
9.0 Ha	zards associated with animals	5				
9.1	_					
10.0 H	ygiene and habitability					
10.1	If poor hygiene (living quarters, campgrounds, shared facilities, public places, offices) and overcrowded accommodations or public utilities	Communicable diseases e.g. contagious ectoparasitic infestations, Vector borne diseases. Dermatophytosis: trichophytosis, tinea, microsporosis	HIGH	Proper waste disposal (domestic, solid, and liquid) Periodic thorough cleaning following priority order with the use of antiseptic agents Floor coverings most be nonporous material, and impervious to water Approved Turkish standards for all materials and equipment Accommodations, materials and equipment should meet acceptable national or international standards (habitability norms)	LOW	Ditto
10.2	Overcrowding	infections; create psychological pressure, frustration leading to time loss and even resignation.	HIGH	Hygiene education, health promotion Cleaning staff training	LOW	
10.3	Lack of proper lighting	Causes eye disorders headaches and may contribute to depression mainly in winter.	LOW		LOW	
10.4	Inappropriate accommodation with insufficient insulation, ventilation and climate control	Leads to vector diseases, poisonous animals bites or stings, heat and cold stress	HIGH		LOW	
11.0 D	rugs and alcohol					
11.1	Drugs and alcohol abuse	Accidents, immunity depression, organic and mental disorders, impair performance, time loss and resignation. Violence. ROW adjacent to known drug route	HIGH (out of camps)	Substance abuse policy Pre-employment drug screening mandatory for drivers and machine operators Review random tests - monthly	MEDIUM	Ditto



12.0 M	2.0 Medical facilities								
12.1	Inefficient MERP (Medical Emergency Response Plan) poorly managed facilities	Aggravation of illness Could lead to a fatality case Negative psychological effect on staff	MEDIUM	Qualified and experienced emergency response team Availability of advance first aid Availability of appropriate and adequate means of transport	LOW	Ditto			
13.0 P	re-employment physicals								
13.1	Undiagnosed initial health condition	Medical emergencies e.g. Heart attack, intestinal obstruction, respiratory failure, stroke, trauma and surgical conditions	in healthy individuals in the capital	Stringent pre-employment screening Fitness criteria	LOW	Ditto Ditto			
14.0 C	amps								
14.1	Uneven grounds Stones and pebbles on campsites areas may cause tripping and falling. Night Working Tasks	Abrasion, cuts, infections, strains, sprains ankles or knees, fractures	LOW	Proper grading of camps Protective shoes Ankle protecting shoes should be worn. Awareness of the surroundings. Camp lighting. Task specific (Risk Assessment)	LOW				
14.2	Insufficient protection against climatic factors, against pests, vectors of transmissible disease, and venomous animals, if lighting, living space (overcrowding), potable water and sewage / toilet facilities not meeting recognised standards.	Communicable diseases Poisoning Psychological risks,	HIGH	Ensure temperature and humidity control, protection against pests, vectors, and venomous animals, sufficient hygiene and sanitation, sufficient lighting, sufficient living space. Avoid overcrowding (check acceptable standards).	MEDIUM				
		depression, impairment and increased risk of injuries, illness, reduced effectiveness Alcohol and drug abuse, violence, insomnia Vector borne diseases		Risk Assessment Education and training.					
	ecreational facilities								
15.1	Inadequate Recreational	Psychological leading	MEDIUM	Adequate recreational	LOW	Ditto			



	facilities	to fatigue, depression isolation, alcohol / drugs or substance abuse, violence, reduced effectiveness and high risk of injury and illness.		facilities taking into account remoteness, nature of work, working schedules and length of tours		
16.0 M	obilisation					
16.1	Loading / unloading of equipment		HIGH	Site Specific Method Statement / Risk Assessment.	LOW	Ditto
16.2	Lifting equipment / Rigging		HIGH	Check certification.	LOW	Ditto
16.3	Condition of vehicles / machinery		HIGH	Pre / Post Inspection / Maintenance of vehicles, vehicle certification	LOW	Ditto
16.4	Tie-down equipment / Rigging		HIGH	Test certification and inspection of chains, binders, strops etc.	LOW	Ditto
16.5	Alcohol / drug abuse		HIGH	Alcohol / drug abuse policy. Random checks	LOW	Ditto
16.6	Driver certification		HIGH	Driver certification, license, driver training.	LOW	Ditto
16.7	Routing		HIGH	Planning schedule (journey management)	LOW	Ditto
16.8	Speed		HIGH	Speed restrictions.	LOW	Ditto
16.9	Storage of materials / equipment		HIGH	Lay down areas, parking areas	LOW	Ditto
16.10	Spillage (vehicles, machinery)		MEDIUM	Spill kits to be available, Training of personnel in the use of kits	LOW	Ditto
16.11	Lighting		HIGH	Adequate lighting in storage / lay down areas.	LOW	Ditto
17.0 C	learing					
17.1	Fire		HIGH	Fire fighting equipment on stand- by, fire watch Supervision of controlled fires	LOW	Ditto
17.2	Machinery		HIGH	Correct certification, pre / post inspection	LOW	Ditto
17.3	Portable tools (chain saws)		HIGH	Procedures, inspection	LOW	Ditto
17.4	Lack of fencing / gates		HIGH	All fence lines / gates in place	LOW	Ditto
17.5	Man riding of machinery		HIGH	Prohibition of man riding on all machinery	LOW	Ditto
17.6	Drainage		HIGH	Provision of temp flume pipes	LOW	Ditto
17.7	Stacking and removal of timber		HIGH	Procedures	LOW	Ditto
17.8	Lack of PPE		HIGH	Wearing of PPE Mandatory	LOW	Ditto
18.0 G	rading					
18.1	Equipment		HIGH	Pre / Post inspection of	LOW	Ditto



				equipment. Equipment certification		
18.2	Unstable slopes / gradient		MEDIUM	As per core requirements.	LOW	Ditto
18.3	Movement of traffic		HIGH	Signage. Planning, man riding policy	LOW	Ditto
18.4	Excavations		HIGH	As per core requirements.	LOW	Ditto
19.0 C	lean up					
19.1	Equipment		HIGH	Certification Inspection program	LOW	Ditto
19.2	Hand tools		HIGH	Inspection program	LOW	Ditto
19.3	Removal of Construction material		HIGH	All mats and other construction materials to be removed to approved storage areas	LOW	Ditto
19.4	Communications		HIGH	Experienced operators	LOW	Ditto
19.5	Disposal of debris		HIGH	All debris to be removed to approved disposal area	LOW	Ditto
20.0 I	dentified occupational hazards	by trade				
20.1	Welders Noise	Hearing loss and hypertension	MEDIUM	Engineering controls, education and training, PPE.	LOW	Ditto
20.2	Heat in confined spaces	Dehydration and electrolytes imbalance	MEDIUM		LOW	Ditto
20.3	Electrical hazards	Burns, fatality	MEDIUM		LOW	Ditto
20.4	Working in heights	Falling risk	HIGH	Using PPE, controls of HSE personnel	LOW	Ditto
21.0 0	ffice workers					
22.1		Video display terminals	MEDIUM	Ergonomics principles (height of seats, video monitors at eye level, good distance, good lighting) Anti-glare screens may be of some help	LOW	Ditto
22.2		Repetitive tasks	MEDIUM	Avoid long sessions without break. Awareness and early detection of "sick building syndrome", ventilation	LOW	Ditto
22.3	Office Work - General	Indoor air pollution	MEDIUM	Re-circulation of same air kept in motion by a/c's may more easily spread upper tract viral infections Occupational surveillance (measure of exposure, early detectors of occupational disease).	LOW	Ditto
22.4		Stress may cause	MEDIUM		LOW	Ditto
22.5		Eye strain, musculo-	MEDIUM		LOW	Ditto



		skeletal discomfort				
22.6		Carpal tunnel syndrome, tendonitis	MEDIUM		LOW	Ditto
22.7		"sick building syndrome" (headache, nausea, eye irritation)	MEDIUM		LOW	Ditto
22.8		Anxiety, depression, drug and alcohol abuse, cardiovascular disease, peptic ulcer disease	MEDIUM		LOW	Ditto
23.0 C	onstruction workers					
23.1	Cement: may cause	Upper respiratory tract irritation and infection skin irritation and dermatitis	MEDIUM	PPE (safety) Communications – toolbox talks and regulations (in particular Control time spent using vibrating tools	LOW	Ditto
23.2	Handling of used engine oils and repeated skin contact	Serious tissue damage	MEDIUM	Clear grounds of nails and sharp items, etc)	LOW	Ditto
23.3	Heavy lifting	Back strain or other injuries	MEDIUM	Training	LOW	Ditto
23.4	Working in confined spaces	Accidents	MEDIUM	Occupational surveillance (measure of exposure, early detectors of occupational disease) Education and training.	LOW	Ditto
23.5	Heavy equipment / machinery	Crushes, Trapped body parts, Maintenance hazards Visibility	MEDIUM	Lucation and training.	LOW	Ditto
23.6	Grinding	Angioneurotic diseases	MEDIUM		LOW	Ditto
23.7	Prolonged use of vibrating tools	Tissue damage and vibration-related disorders to hands and extremities	MEDIUM		LOW	Ditto
23.8	Soil contaminated wounds, rusty nail wounds	Tetanus	MEDIUM		LOW	Ditto
24.0	Mechanics, heavy machinery					
24.1	Noise (see below)		LOW	PPE (safety) Communications – toolbox talks	LOW	Ditto
24.2	Safety hazards	Finger loss, lacerations, musculo- skeletal strain, crushing injuries	MEDIUM	Avoid confined spaces whenever possible Guarding / Enclosures to protect from dangerous machines,	LOW	Ditto
24.3	Oils	Skin cancer, oil acne, "Pontiac fever" (Legionella pneumophila) in contaminated oil	LOW	Occupational surveillance (measure of exposure, early detectors of occupational disease	LOW	Ditto
24.4	Lubricants	May cause dermatitis	LOW		LOW	Ditto
24.5	Polycyclicaromatic hydrocarbons formed by the burning of fossil fuels	Associated with lung and skin cancers	LOW		LOW	Ditto



24.6	Carbon monoxide: by-product of incomplete combustion of carbonaceous substances	Compromise the oxygen-carrying capacity of blood with a risk of affecting myocardium or central nervous system	LOW		LOW	Ditto
24.7	Dusts		LOW		LOW	Ditto
25.0 B	y stressors to be encountered					
26,1	High noise levels have been shown to be associated with an increased risk of injuries at work. Noise sources will include diesel driven excavation and pipe handling machinery, hand held power tools, compressors, pumps, generators, flare systems, and blasting. Toxicity to the auditory system is usually manifested after chronic exposure to at least 90db.)	Acoustic trauma: bone or tissue damage can result from exposure to high-pressure wave (explosion). Noise-induced hearing loss: a sensorineuronal deficit involving the hair cells of the cochlea can be produced by loud, sustained noise. Temporary threshold shift is a loss of hearing that recovers within the first 24 hours after exposure but may also show further improvement over a 7-day period. Permanent threshold shift is a loss of hearing that occurs first in the 4000 Hz range, extending gradually with continued exposure through the higher frequencies and finally in the lower frequencies as well. These changes are irreversible.	MEDIUM	RISK MANAGEMENT: ear protection (mufflers or / and plugs), periodic inspection of hearing protection devices, baseline and periodic hearing tests: (Audiometric tests include hearing testing at intervals between 500 and 8000 Hz. Dose-response curve for hearing loss and noise exposure). Monitoring noise level and sign posting high noise areas (safety). Select equipment according to standards for noise output. Inspect and maintain construction equipment in good working condition Install noise mitigation devices on and / or enclosures around construction equipment Hearing conservation program if indicated Include noise awareness in any education and training program.	LOW	Ditto
26.0 C	hemicals					
26.1	(Metal, Dust & Fuel, Gases, Paint solvents & Pigments, Coating & Bonding Agents, Oils, Lubricants, Polycyclic Aromatic Hydrocarbon, Carbon Monoxide)	Inhalation, digestion, ingestion and absorption.	MEDIUM	HAZCOM procedure, MSDS (Material Safety Data Sheets). Risk Assessment.	LOW	Ditto
26.2	Paint solvents may cause	Neurobehavioral	MEDIUM	PPE as appropriate	LOW	Ditto



	abnormalities, chronic skin conditions, mucous membranes irritation		Have available on each site manufacturer's specifications of toxic substances, safety precautions, countermeasures / antidote in case of overexposure Medical staff as well as workforce to be familiarised with those substances. Substitution with less toxic substances where appropriate to minimise exposure.		
Polyethylene coatings and bonding agents applied to pipe lengths especially in enclosed booths Epoxy and urethane coatings, possibly coal tar materials and resins, applied on the field joints	Various health conditions including respiratory and cutaneous irritation / sensitisation	MEDIUM	Portable washing and eyewash facilities must be provided. Occupational surveillance (measure of exposure, early detectors of occupational disease).	LOW	Ditto
Paint pigments: chromates	with increased lung	MEDIUM		LOW	Ditto
Lead oxide	Haematological, kidney, central and peripheral neurological disorders	MEDIUM		LOW	Ditto
Polyurethane and acrylic paints	Asthma	MEDIUM		LOW	Ditto
Chemicals	Poisoning	MEDIUM		LOW	Ditto
Mechanics Oils	Skin cancer, oil acne, "Pontiac fever" (Legionella, pneumophila) in contaminated oil	MEDIUM		LOW	Ditto
Lubricants	Dermatitis	MEDIUM		LOW	Ditto
Polycyclic aromatic hydrocarbons formed by the burning of fossil fuels	Associated with lung and skin cancers	MEDIUM		LOW	Ditto
Carbon monoxide: by-product of incomplete combustion of carbonaceous substances may	compromise the oxygen-carrying capacity of blood with a risk of affecting myocardium or central nervous system	MEDIUM		LOW	Ditto
HEAT, Work in confined spaces and near heat sources and/or lack of air movement or cooling	Exhaustion, collapse, possible injury. Harm through subsequent fall etc.	MEDIUM	Permit to work procedures Confined Space procedures Primary Rules of Safety	LOW	Ditto
Transport and Travel: Ground Transport	Road traffic accidents		regulations. Education / training Good maintenance of vehicles Defensive driving		
Heat related conditions	Trauma, multiple trauma, fatalities		Speed and distances limits		Ditto
Noise	Impact of Equipment		Air-conditioned cabins Checkpoints with compulsory rest and evaluation		
	bonding agents applied to pipe lengths especially in enclosed booths Epoxy and urethane coatings, possibly coal tar materials and resins, applied on the field joints Paint pigments: chromates Lead oxide Polyurethane and acrylic paints Chemicals Mechanics Oils Lubricants Polycyclic aromatic hydrocarbons formed by the burning of fossil fuels Carbon monoxide: by-product of incomplete combustion of carbonaceous substances may HEAT, Work in confined spaces and near heat sources and/or lack of air movement or cooling Transport and Travel: Ground Transport Heat related conditions	Polyethylene coatings and bonding agents applied to pipe lengths especially in enclosed booths Epoxy and urethane coatings, possibly coal tar materials and resins, applied on the field joints Paint pigments: chromates Have been associated with increased lung cancer risk Haematological, kidney, central and peripheral neurological disorders Polyurethane and acrylic paints Chemicals Poisoning Skin cancer, oil acne, "Pontiac fever" (Legionella, pneumophila) in contaminated oil Lubricants Dermatitis Polycyclic aromatic hydrocarbons formed by the burning of fossil fuels Carbon monoxide: by-product of incomplete combustion of carbonaceous substances may HEAT, Work in confined spaces and near heat sources and/or lack of air movement or cooling Heat related conditions Meat related conditions Road traffic accidents Trauma, multiple trauma, fatalities	Polyethylene coatings and bonding agents applied to pipe lengths especially in enclosed booths Epoxy and urethane coatings, possibly coal tar materials and resins, applied on the field joints Paint pigments: chromates Lead oxide Polyurethane and acrylic paints Chemicals Polyurethane and acrylic paints Chemicals Polyorethane and acrylic paints Chemicals Poisoning MEDIUM MEDIUM MEDIUM MEDIUM MEDIUM MEDIUM MEDIUM Asthma MEDIUM MEDIUM MEDIUM MEDIUM MEDIUM Asthma MEDIUM Associated with lung and skin cancers MEDIUM and skin cancers MEDIUM MEDIUM Associated with lung and skin cancers MEDIUM	skin conditions, mucous membranes irritation skin case of over-exposure Medical staff as well as workforce to be familiarised with those substances. Substitution with less toxic substances where appropriate to minimise exposure. Polyethylene coatings and bonding agents applied to pipe lengths especially in enclosed booths Epoxy and urethane coatings, possibly coal tar materials and respiratory and general properties on the field joints. Epoxy and urethane coatings, possibly coal tar materials and respiratory and general properties on the field joints. Ead oxide Have been associated with increased lung cancer risk Haematological, kidney, central and peripheral meurological disorders. MeDIUM Chemicals Poisoning MeDIUM MEDIUM	skin conditions, microst membranes initiation skin conditions, microst membranes initiation skin conditions, microst substances, safety specifications of toxic substances, safety set of toxic substances where appropriate to provided. Occupational devaluation of toxic substances where appropriate to minimize exposure. Polyvethylene coatings and bonding agents applied to pipe lengths espicially in enclosed bonding agents applied to pipe lengths espicially in enclosed bonding agents applied to pipe lengths espicially in enclosed bonding agents applied to pipe lengths espicially in enclosed points. Polyvethylene coatings, possibly coal tar materials and cutaneous irritation / sensitisation of substances where appropriate to minimize exposure, emitting and eyewash facilities must be provided. Occupational devalue). Polyvethylene coatings, possibly coalities missible of the provided occupational devalue). BEDIUM MEDIUM MEDIUM LOW MEDIUM MEDIUM MEDIUM MEDIUM MEDIUM LOW MEDIUM LOW MEDIUM LOW MEDIUM LOW MEDIUM MEDIUM MEDIUM LOW MEDIUM MEDI



	Boredom, loss of vigilance, sleepiness, highway hypnosis	Loss of Material		Loads secured properly		
	Speed excess	Road usage, blockage		Radio-communications		
	Load improperly secured		HIGH	Service truck	MEDIUM	
	Driving too long without break			Trauma life support, Extrication kits in ambulances.		
	Lower compliance with driving regulations, and monotonous landscape.			Occupational surveillance (measure of exposure, early detectors of occupational disease)		
	Mechanical failure			Minimise road transport as much as possible and stringent procedures for: driver's pre-employment screening and training, controlling speed and vehicles maintenance.		
				Logistic strategy.		
				Maintenance Plans		
27.0 C	onstruction Safety					
27.00	- June 4 Strong Surety	Molforestiania				
		Malfunctioning of equipment		Training		
		Injury		Education		
27.1	Construction/Operations -	Damage to equipment	HIGH	General awareness	LOW	Ditto
27.1	Local maintenance skills		111311	Supervision		Ditto
				Information & instructions		
27.2	Construction – Equipment Layout (Plant & Equipment) facilities	Housekeeping Access / Egress issues	MEDIUM	Site Management to consider layout of plant and equipment at define phase to promote safe access, egress at all times Regs / Licensing, certification process	LOW	Ditto
27.3	Construction – General material movement, Storage	Security at storage facilities – 24 hour safeguards (Generators, Material etc.)	HIGH	Provide security guards at all facilities	LOW	Ditto
27.4	Construction – Storage of Flammables	Safeguard storage areas within camp and / or material storage yards Long term storage and handling due to the lack of disposal sites	MEDIUM	Provide fence and locked controlled storage facilities Locate and establish hazard waste disposal sites, may be required to obtain permits.	LOW	Ditto
27.5	Construction – Fire Fighting – Water requirements	Fire Damage to equipment Potential injury Harm to environment.	MEDIUM	Provide some type of water storage tankage, or well pumps for fire protection	LOW	Ditto
		Loss of life, trauma, burns, severe injury		Identification to camp emergency fire procedures		
		Potential crush or		Trained personnel for		
27.6	Fire Response – Means of escape	struck by injuries Damage to facilities and environment.	MEDIUM	emergency. Job-site emergency response plan	LOW	Ditto
		and environment.		Provide and implement good fire emergency procedures and plans		



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				Train personnel in fire fighting, have proper equipment on full stand by for emergency Drills Training (HSE Management)		
27.7	Construction Facilities – Camp	Improper location – No support from local infrastructure Contamination or local resources Security	HIGH	Provide survey of area resources, plans to avoid contamination Plan access into and out of camp locations avoiding public Provide Security plans and implement program	LOW	Ditto
27.8	Construction – Potable Water (distribution, wastage etc) Contamination.	Water source contaminated. Depletion of natural resources. Chlorination.	HIGH	Test for contamination regularly Verify water flow and sources prior to installation of water well facilities Suitability of pumping system Policies and procedures	LOW	Ditto
27.8	Construction – Solid waste storage and treatment	Improper storage and disposal sites. No permitted land site government, local and /or property owner.	HIGH	Permit disposal sites Maintain proper sanitation practices.	LOW	Ditto
27.9	Construction – Sewage Treatment	Improper treatment creation of unhealthy conditions where personnel are housed. No permitted disposal site.	HIGH	Install and maintain proper sewage disposal facilities Permit conditions for camp use Waste Management Plan	LOW	Ditto
27.10	Construction – Stress & Mental Health	Long working hours Lack of R&R cycles	HIGH	Provide working schedules with rotation cycles included	LOW	Ditto
27.11	Construction-Training – Staff	Lack of sufficient training schedule (time) prior to work starting Lack of certified training personnel	HIGH	Provide training programs allowing adequate training to all personnel Source certified training personnel and programs	LOW	Ditto
27.12	Construction – Training – employees	Employing Personnel to perform activities and /or operate equipment, which could create an unhealthy environment, be dangerous to employee or persons Loss of equipment.	HIGH	Provide training programs in operation of equipment and construction techniques	LOW	Ditto
27.13	Construction/Environmental - Ground conditions Site conditions	Erosion problems, soft soils due to underground waters. Contaminated soils – harmful chemical to humans and or animals.	MEDIUM	Provide construction techniques for wet soil conditions Establish and maintain good erosion control methods both temporary and permanent	.LOW	Ditto



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				Provide proper-trained personnel in identifying contaminated soils and the handling and disposal of soils.						
27.14	Construction – Management of Change	Miss Management Work delays Accident / Incidents Moral	MEDIUM	Risk Management	LOW	Ditto				
28.0 Security										
		Loss of production		Clear Security arrangements						
		Loss of life		Good public relations (local authority, Police, Fire and Medical, inhabitants).						
28.1	Security – Demonstrations	Personal injury Damage to reputation Compensation payments Property damage.	MEDIUM		LOW	Ditto				
28.2	Security – Theft	Tools, equipment and materials, especially those that can support remote living lifestyles i.e., generators, small portable appliances, fuel and or valuable items.	HIGH	Security procedures General awareness and training	LOW	Ditto				
28.3	Security – Kidnapping	Personal safety Potential loss of life Loss of valuables	MEDIUM	General Security and safety awareness, training to identify arrangements Procedures to follow in an emergency situation	LOW	Ditto				
28.5	Vehicle Security	Stolen / vandalised vehicle Safety of Drivers	LOW	Determine safe areas for vehicles	LOW	Ditto				
29.0 C	ommunication									
29.1	Communication	Poor communication Incidents Arguments, poor relationships between personnel, management, etc.	MEDIUM	Training on hazard communication Plans & procedures	LOW	Ditto				
29.1	Telecommunication malfunction	Poor communication – incident response, management of personnel	MEDIUM	On site communication via radios shall be controlled accordingly	LOW	Ditto				
30.0 T	opsoil Segregation									
30.1	Poor Soil strip management	Commingling of topsoil and subsoil. Loss of topsoil	HIGH	Locate stockpiles to minimise handling	LOW	Ditto				
30.2	Inadequate storage of topsoil	Compacting of soils. Loss of topsoil usefulness	MEDIUM	Locate stockpiles so that they are protected from equipment traffic	LOW	Ditto				
30.3	Inadequate storage of topsoil	Stockpiling topsoil in	MEDIUM	Locate stockpiles so that they	LOW	Ditto				



			an inappropriate location. Loss of topsoil.		are protected from erosion.		
3	30.4	Inadequate storage of topsoil	When windrowing topsoil, allow for cross drainage. Loss of topsoil	HIGH	Locate stockpiles so that they are protected from erosion; create gaps in windrows.	LOW	Ditto

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